

# Shuttle System

Greater storage capacity and faster order fulfilment





This high-density automated storage and retrieval system (AS/RS) speeds up picking operations through a combination of robotic solutions. An electric shuttle deposits and removes totes on each level using telescopic arms.

The shuttles' multi-level and simultaneous operation ensures a constant flow of boxes from storage racking to pick stations, streamlining order fulfilment and boosting productivity.

## Advantages

### High throughput

The travel speed of the elevators and shuttles, along with their simultaneous operation, enables a higher number of movements per hour.

### Increased productivity

Automation and the goods-to-person method improve throughput in storage and order picking tasks.

### Optimisation of available surface area

The system provides a high storage capacity, with racks reaching up to 15 m in height.

### More accurate picking

Errors due to manual management are eliminated.

### Continuous flow

The AS/RS enables uninterrupted operations 24/7.

### Modular, scalable system

The height and number of aisles can be expanded to support business growth.

### Easy maintenance

Servicing is carried out without halting operations. In the event of an issue, the shuttle moves to the maintenance area, and another takes its place.





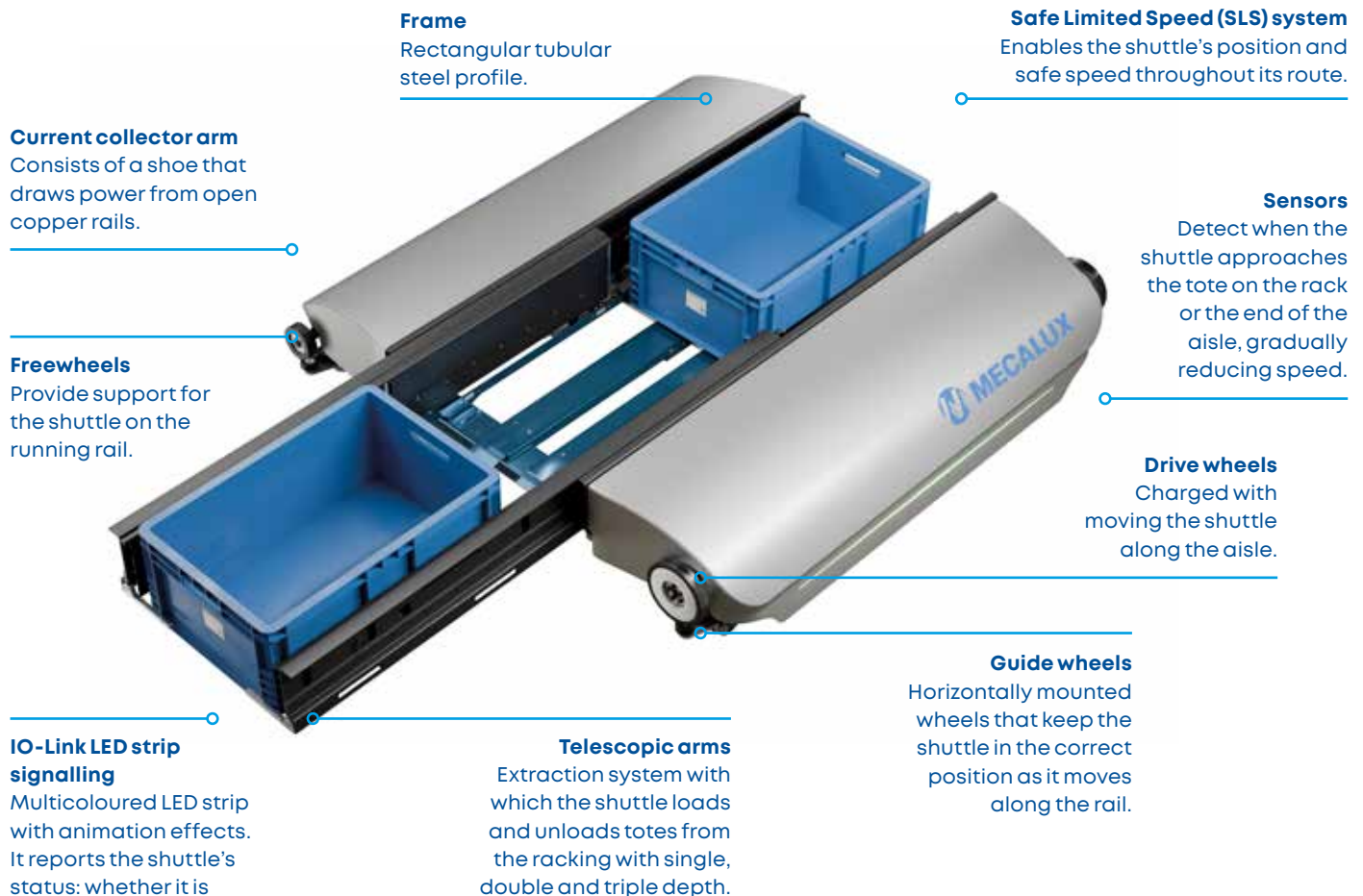
## Applications

- **Healthcare and pharmaceutical** companies that manage small high-turnover products that take up little space.
- **E-commerce** retailers with high daily shipping volumes.
- **Distributors** of components, spare parts and other small items such as hardware, plumbing and electrical supplies.
- **Buffer warehouses** where the Shuttle System serves as a temporary storage area for goods sent to production lines.
- Facilities that supply **sorters** handling a high number of orders simultaneously.



# Components

Designed and manufactured entirely by Mecalux, from the racking and shuttles to the elevators, conveyor system and pick stations.



**IO-Link LED strip signalling**  
Multicoloured LED strip with animation effects. It reports the shuttle's status: whether it is loading or unloading goods, which side of the storage system it is working on, its direction of travel, the operating mode (manual, semi-automatic or automatic) and whether it is out of service.

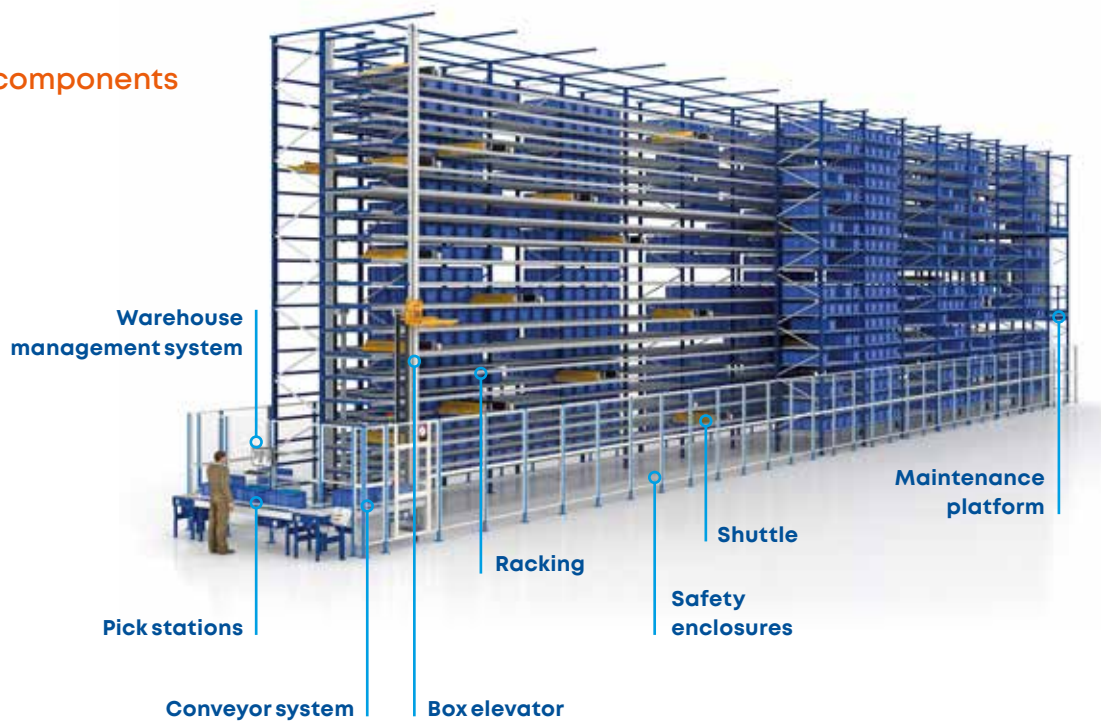
**Telescopic arms**  
Extraction system with which the shuttle loads and unloads totes from the racking with single, double and triple depth.

## Characteristics

Max. AS/RS height	15 m
Max. AS/RS length	70 m
Unit load	Reinforced Euro box (600 x 400 x 420 mm)
Max. load weight	100 kg (2 x 50 kg)
Storage	Single-, double- or triple-deep
Travel speed	3.6 m/s without load (3 m/s with load)
Translation acceleration	1.6 m/s <sup>2</sup> without load (1 m/s <sup>2</sup> with load)
Extractor speed	2 m/s without load (0.5 m/s with load)
Extractor acceleration	4 m/s <sup>2</sup> without load (0.4 m/s <sup>2</sup> with load)
Environmental conditions	Relative humidity: 70% Temperature range: 0 °C to 40 °C



## System components



### Shuttle

This automatic car moves between levels at a speed of 4 m/s. It loads and unloads totes from their locations, transporting them to the elevators at the ends of the aisles.



### Racking

This structural framework is designed to optimise storage space. Racks can hold up to three boxes deep and reach heights of up to 15 m.



### Running rails

Each storage level is equipped with a pair of parallel horizontal rails that guide the shuttles along the aisle.



### Box elevators

They transfer boxes and totes between levels. Each aisle is equipped with two elevators — one for inflow and one for outflow — each capable of transporting up to two boxes at a time.



### Shuttle elevators

Located at the front end of each aisle, they move the shuttles between levels. One shuttle elevator is installed per aisle.



### Conveyors

These connect the elevators at the rack entry and exit points to the pick stations, ensuring a continuous flow of goods.

## Operation

High-performance solution that significantly speeds up order fulfilment.



1

The shuttle receives an order and **travels to the assigned position** to retrieve a tote from the racking using its telescopic arms.



2

Once the tote is in the cradle, the shuttle moves to the **elevator, which lowers the goods** to the outgoing conveyor on the bottom level.



3

The conveyor system **transports the tote to the pick station**. There, the operator receives order fulfilment instructions from the warehouse management system.



4

Once picking has finished, **the storage tote returns to the AS/RS** or is sent to another workstation. The completed order is moved to the consolidation area or directly to shipping.



# Pick stations

The Shuttle System works with goods-to-person pick stations for order fulfilment.



## Standard pick station

This solution — ideal for basic order picking — is based on a U-shaped conveyor system positioned at the front or side of the AS/RS.

Operators retrieve items from the storage totes they receive from the AS/RS and sort them in the corresponding bins. With this method, operators can pick **60 to 120 order lines per hour** (depending on tote dimensions) for single-SKU orders.



## Multi-order pick station

The U-shaped conveyor system streamlines the fulfilment of multiple orders simultaneously. Operators remove items from storage totes and complete orders on both sides.

They sort goods across several picking tables, achieving a throughput of **140-220 lines per hour**.



## High-performance pick station

This solution enables operators to prepare large volumes of orders simultaneously and ergonomically. Totes arrive at the station's upper level, where the operator retrieves the required SKUs and places them in the boxes on the lower level to complete orders. This process helps minimise errors.

A high-performance pick station allows operators to fulfil up to six orders at once, reaching up to **1,000 picks per hour**.



## Robotic pick station

These autonomous pick stations are operated by high-precision, versatile robots that pick products from Shuttle System storage totes and place them into order boxes. By leveraging robotics, the solution completely automates order fulfilment, ensuring uninterrupted workflows that boost warehouse productivity.

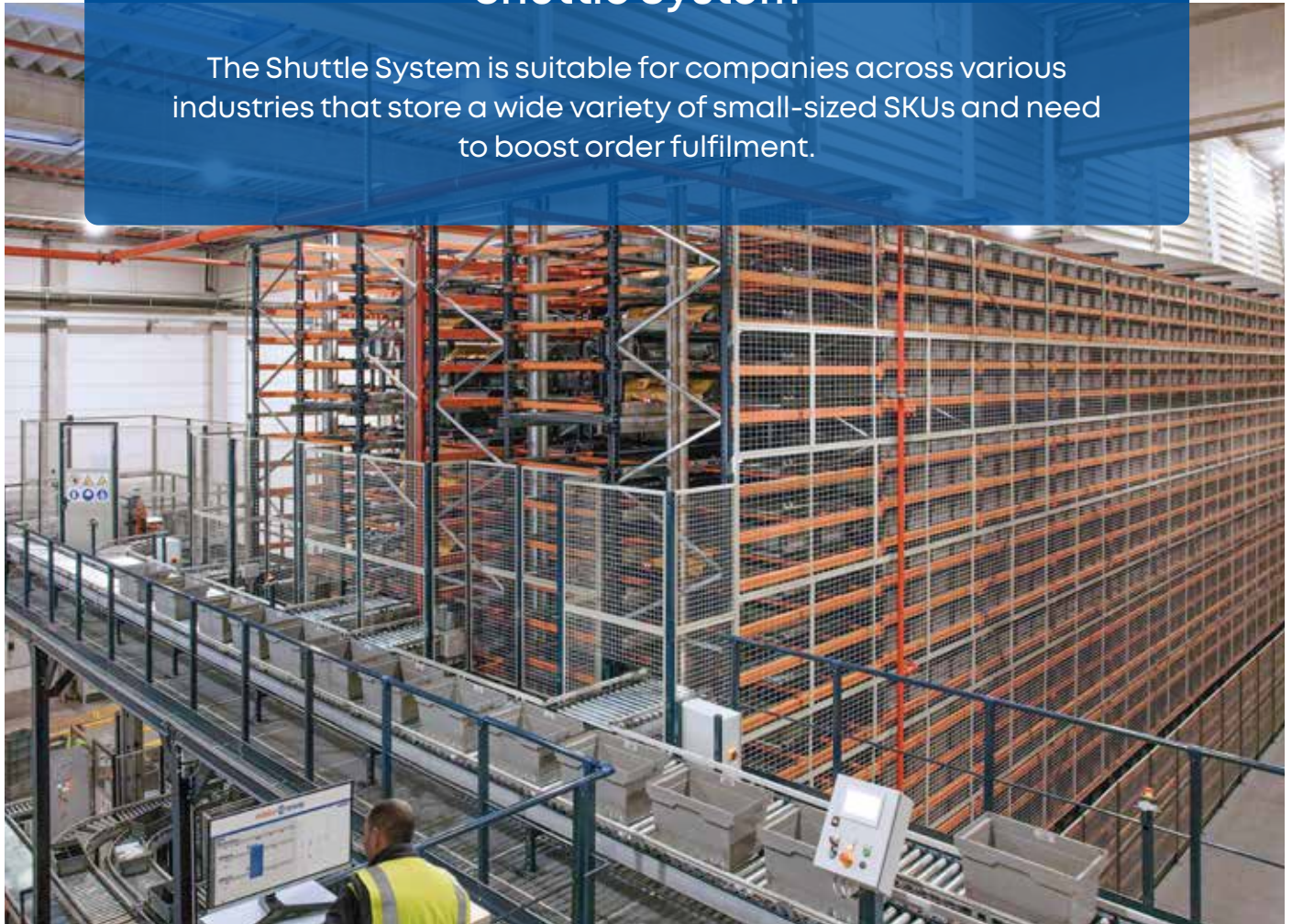


## Flow rack picking

The Shuttle System can be combined with gravity flow channels for mass picking of individual items. This solution is designed for warehouse areas with high order volumes. It ensures perfect FIFO (first in, first out) product turnover and supports pick-to-light technology for faster order completion.

## Shuttle System

The Shuttle System is suitable for companies across various industries that store a wide variety of small-sized SKUs and need to boost order fulfilment.



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